



DS 351

Electronic Pressure Switch with IO-Link Interface

Ceramic Sensor

accuracy according to IEC 61298-2:
0.5 % FSO

Nominal pressure

from 0 ... 0.4 bar up to 0 ... 600 bar gauge
from 0 ... 0.6 bar up to 0 ... 600 bar absolute

Digital output signal

IO-Link according to specification V 1.1
smart sensor profile
data transfer 38.4 kbit/sec

Switchable output signal

PNP / NPN / 4 ... 20 mA / 0 ... 10 V

Special characteristics

- ▶ indication of measured values on a 4-digit LED display
- ▶ rotatable and configurable display module
- ▶ parameter settings via IO-Link or menu (VDMA-conform)
- ▶ additional information via IO-Link accessible

Optional versions

- ▶ different mechanical connections
- ▶ pressure port in PVDF
- ▶ customer specific versions

The DS 351 has been designed for applications in machine tools or pneumatic and hydraulic systems. In combination with the optionally available PVDF pressure port also the usage in aggressive media is possible, whereby material resistance has to be checked in advance.

It offers an IO-Link interface as standard, which provides process data, diagnostics reports and status messages as well as other features, which are helpful for service / maintenance and condition analysis of a machine or plant.

The parameters are set either also via control level or via VDMA-compliant menu system, which can be carried out in situ by using two buttons.

The multiple, infinitely variable adjustability of the display as well as the individually parameterizable output signal (switching or analogue signal (mA / V)) support the user in realizing the measurement task.

Preferred areas of use are



Plant and machine engineering



Environmental engineering
(water – sewage – recycling)



IO-Link

Input pressure range																			
Nominal pressure gauge	[bar]	-1...0	0.4	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600
Nominal pressure absolute	[bar]	-	-	0.6	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800
Burst pressure ≥	[bar]	7	2	4	4	5	5	12	12	25	50	50	120	120	250	500	500	650	880
Vacuum resistance	[bar]	p _N ≥ 1 bar: unlimited vacuum resistance p _N < 1 bar: on request																	
Supply																			
Voltage supply		V _S = 18 ... 30 V _{DC}																	
Output signals																			
Output signal 1		IO-Link / SIO (PNP / NPN) switchable																	
Output signal 2		4 ... 20 mA / 3-wire or 0 ... 10 V / 3-wire or PNP / NPN switchable																	
Signal characteristics switching signal																			
Accuracy of switching points ¹		≤ ± 0.5 % FSO																	
Repeatability		≤ ± 0.1 % FSO																	
Max switching current		125 mA																	
Switching frequency		max. 170 Hz																	
Delay time		0.0 ... 50.0 sec																	
Response time		< 12 msec																	
Signal characteristics analogue signal																			
Accuracy ¹		≤ ± 1 % FSO																	
Long term stability		≤ ± 0.3 % FSO / year at reference conditions																	
Load (4 ... 20 mA / 3- wire)		R _{max} = 330 Ω																	
Load (0 ... 10 V / 3- wire)		R _{min} = 10 kΩ																	
Influence effects		supply: 0.05% FSO load: ≤ 0.1 % FSO																	
Adjustability		offset: ± 5 % span: -10 %																	
¹ accuracy according to IEC 61298-2 – limit point adjustment (non-linearity, hysteresis, repeatability)																			
Thermal effects (offset and span)																			
Thermal error		≤ ± 0.3 % FSO / 10 K																	
in compensated range		-25 ... 85 °C																	
Permissible temperatures																			
Permissible temperatures ²		medium: -40 ... 125 °C electronics / environment: -25 ... 70 °C storage: -25 ... 70 °C																	
² for pressure port in PVDF the medium temperature is -30 ... 60 °C																			
Electrical protection																			
Short-circuit protection		permanent																	
Reverse polarity protection		no damage, but also no function																	
Electromagnetic compatibility		emission and immunity according to EN 61326																	
IO-Link																			
Interface		IO-Link 1.1; slave																	
Data transfer		38.4 kbit/sec (COM 2)																	
Mode		SIO / IO-Link																	
Standard		IEC 61131-2 IEC 61131-9																	
Mechanical stability																			
Vibration		20 g RMS / 10 ... 2000 Hz according to DIN EN 60068-2-6																	
Shock		500 g / 1 msec half sine according to DIN EN 60068-2-27																	
Materials																			
Display housing		PA 6.6																	
Housing		stainless steel 1.4404 (316L)																	
Pressure port		standard: stainless steel 1.4404 (316L) option for G1/2" open port (with p _N ≤ 60 bar): PVDF																	
Seal		standard: FKM option: EPDM (for p _N ≤ 160 bar) others on request																	
Diaphragm		ceramics Al ₂ O ₃ 96 %																	
Media wetted parts		pressure port, seal, diaphragm																	

Miscellaneous

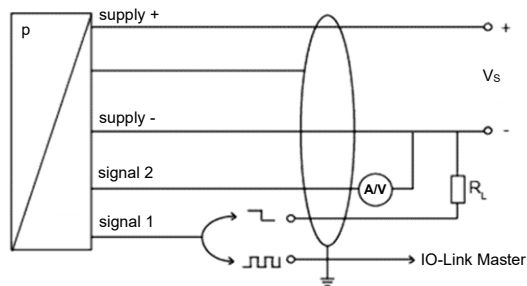
Display	4-digit, 7-segment-LED display on black base body, white, blue foil, digit height 7 mm, range of indication -1999 ... +9999, visible range 22.5 x 10.5 mm 4 LEDs for unit switching (bar, mbar, PSI, MPa) LED status display for IO-Link and contacts
Operation	2 buttons
Featured	functions according to VDMA 24574-1
Turn-on time	110 msec
Weight	approx. 230 g
Operational life	100 million load cycles
Current consumption	< 50 mA (without contacts)
Ingress protection	IP 67
Installation position	any
CE-conformity	EMC Directive: 2014/30/EU Pressure Equipment Directive: 2014/68/EU (module A) ³

³ This directive is only valid for devices with maximum permissible overpressure > 200 bar.

Wiring diagrams

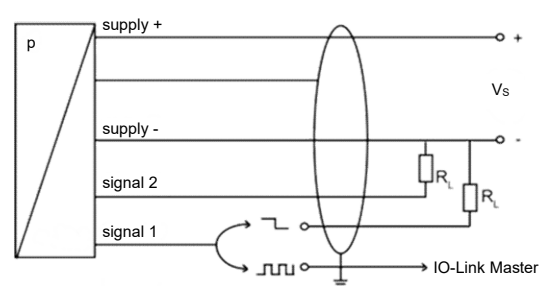
3-wire-system / configuration of analogue output:

signal 1: IO-Link or contact
signal 2: analogue output



3-wire-system / configuration of contact:

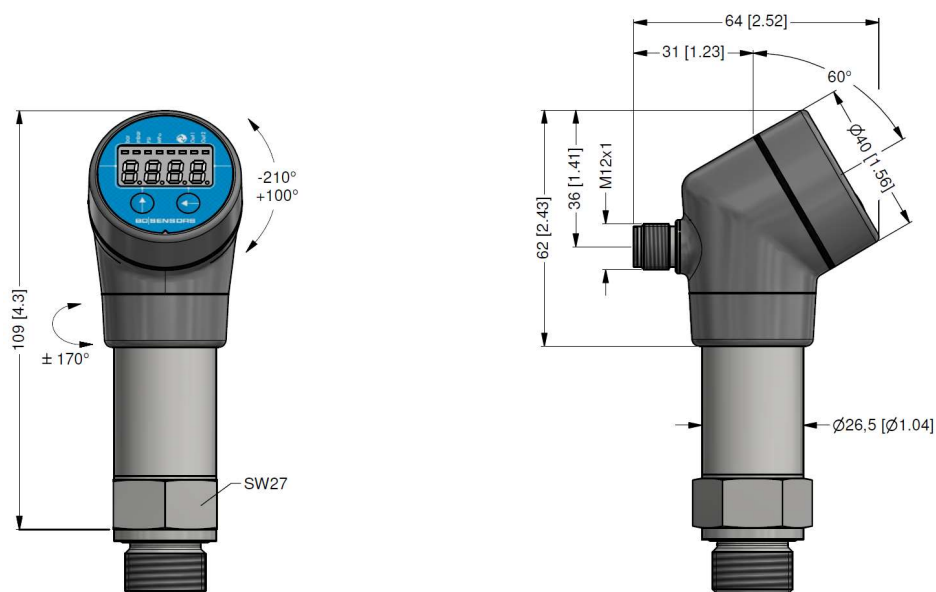
signal 1: IO-Link or contact
signal 2: contact



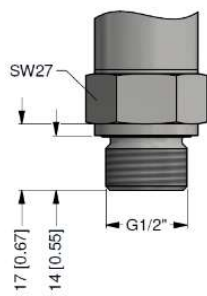
Electrical connection

Pin configuration	Description	M12x1 (4-pin), metal	
Supply +	supply	1	
Supply -	supply	3	
Output signal 1	IO-Link / SIO (PNP / NPN)	4	
Output signal 2	4 ... 20 mA - 3-wire / 0 ... 10 V - 3-wire (PNP / NPN)	2	
Shield	shielding	plug housing	

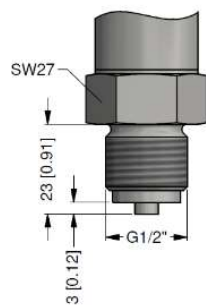
Dimensions (mm / in)



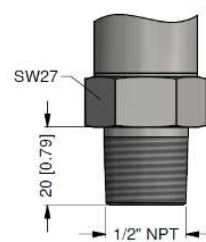
Mechanical connections (dimensions mm / in)



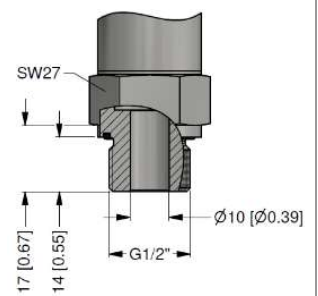
G1/2" DIN 3852



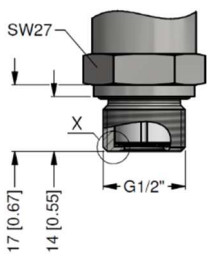
G1/2" EN 837



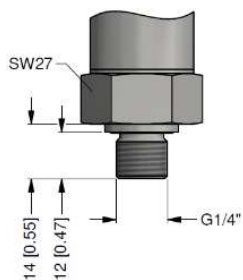
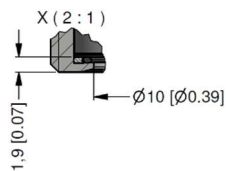
1/2" NPT



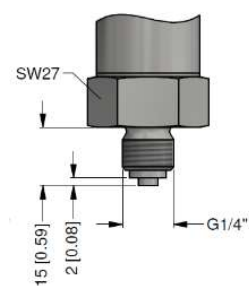
G1/2" DIN 3852 open port ⁴



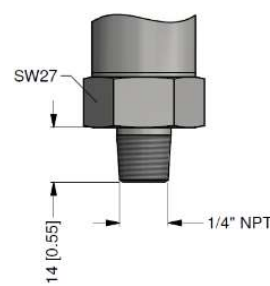
G1/2" DIN 3852 with semi-flush diaphragm
 $p_N \leq 40$ bar



G1/4" DIN 3852



G1/4" EN 837



1/4" NPT

⇒ metric threads and other versions on request

⁴ pressure port in PVDF only possible for $p_N \leq 60$ bar